		ENC
		MATERIAL

3. ALL SEALS TO BE LUBRICATED WITH "Super Lube" BRAND O-RING GREASE. REFERENCE Super Lube PART NUMBER: 93016 4 LUBRICATE SEALS PRIOR TO INSTALLATION. BOTH SEALS (ITEM 3) MUST

SEALS ARE NOT TWISTED BEFORE INSTALLING BACKUP RINGS.

BE INSTALLED PRIOR TO INSTALLING BACKUP RINGS (ITEM 6). MAKE SURE

		426-		
REV	ECO	DATE	ΒY	
G	2633-5	"420-#-BSP-".	10/06/08	ML
Н	3011-1	ADDED TEFLON BACKUP RINGS ITEM 6, 2 PLACES	3/17/14	JFK
J	3359-1	CHANGED SEAL STYLE, WAS O-RINGS, IS X-RINGS. ADDED FOOD GRADE SWIVELS TO DRAWING.	1/30/23	JFK
J	N/A	ADDED NOTE 4.	2/03/23	JFK

GINEERING PRINT

PROJECT:

INTERPRET DRAWING PER ASME Y14.5M-1994

SHT:

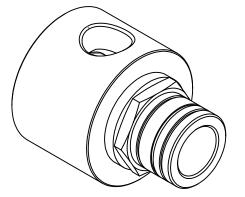
1

OF:

1

.XXX±.005 ANGLE ±1

PART NO.	ITEM 1	ITEM 2	THREAD	ITEM 3	Ν	/ATERIAL (ITEM 3)	ITEN	14		
426	1800	325	3/4-14 NPT	9435	CAF	BOXYLATED NITRILE	279	Э		
426-1	1800	325	3/4-14 NPT	9435-1		VITON	279	3		
426-2	1800	325	3/4-14 NPT	9435-2		EPDM	279	3		
426-SS	1800-SS	325-SS	3/4-14 NPT	9435	CAF	BOXYLATED NITRILE	279-8	SS		
426-1-SS	1800-SS	325-SS	3/4-14 NPT	9435-1		VITON	279-9	SS		
426-2-SS	1800-SS	325-SS	3/4-14 NPT	9435-2		EPDM	279-8	SS		
426-BSP	1800-BSP	325-BSP	3/4-14 BSPT	9435	CAF	BOXYLATED NITRILE	279	3		
426-BSP-1	1800-BSP	325-BSP	3/4-14 BSPT	9435-1		VITON	279	3		_
426-BSP-2	1800-BSP	325-BSP	3/4-14 BSPT	9435-2		EPDM	279	3	6	
426-BSP-SS	1800-BSP-SS	325-BSP-SS	3/4-14 BSPT	9435	CAF	BOXYLATED NITRILE	279-9	SS	5	F
426-BSP-1-SS	1800-BSP-SS	325-BSP-SS	3/4-14 BSPT	9435-1		VITON	279-8	SS		⊢
426-BSP-2-SS	1800-BSP-SS	325-BSP-SS	3/4-14 BSPT	9435-2		EPDM	279-8	SS	4	
426-FG	1800	325	3/4-14 NPT	9435-FG	FOOD	GRADE (FDA) NITRILE	279	3	3	
426-FG-SS	1800-SS	325-SS	3/4-14 NPT	9435-FG	FOOD	GRADE (FDA) NITRILE	279-9	SS	2	F
NOTES:									1	┢
1. SEALKIT CONSISTS OF:										┢
ITEM 3: QTY-2, ITEM 6: QTY-2									0	
PLASTIC BAG, PART NO: 366, QTY-1									_	
2. SEALKIT PART NUMBER IS SWIVEL PART NUMBER WITHOUT								LAPPE	R	
ANY MATERIAL OR THREAD INFO, BUT WITH "SEALKIT" ADDED.										
EXAMPLE: SWIVEL: 426-BSP-1-SS DOCUMENT AS WELL AS COMMUNICATION J. RAO										
SEALKIT: 426-1-SEALKIT WRITTEN AUTHORIZATION OF COXREELS, MATERIAL										
3. ALL SEALS TO BE LUBRICATED WITH "Super Lube" BRAND O-RING GREASE.										



'9		6	2	8993	BACKUP RING, TEFLON, 2-214				
	ss 5 1 10930		10930	LABEL: CAUTION					
-SS		4	1	SEE TABL	E RING: RETAINING, #5100-125				
79 3 2 SEE TABL		SEE TABL	X-RING: #2-214						
-SS 2 1 S		SEE TABL	E SPOOL: 3/4" SWIVEL						
		1	1	SEE TABL	E BODY: 3/4" SWIVEL				
ITEM QTY		P/N	DESCRIPTION						
DRAWN: DATE: E.CLAPPER 03/15/94 CHK: DATE: J. RAO 03/15/94 MATERIAL 03/15/94					COXREELS 6720 S. CLEMENTINE CT. TEMPE, ARIZONA 85283 480-820-6396				
SEE TABLE					TITLE:				
					ASSEMBLY: 3/4" SWIVEL				
DECX± .100 FRACT. ± 1/32" SIZE .XX± .010			RACT. ± 1/32	2" SIZE Δ	DWG. NO.: REV.				

А

426-

J